



MAINTENANCE KITS – HYDRAULIC ROTARY ACTUATORS

MODEL NO.	ITEM NO.*		PART NUMBER	QUANTITY SINGLE RACK	QUANTITY DOUBLE RACK
900 & 1800		SEAL MAINTENANCE KIT NO.		50107-1	50107-2
	14/24	O-ring piston and cylinder head	32115	4	8
	10	O-ring pinion	32214	2	2
	15	O-ring cylinder barrel O.D.	35139	2	4
	3+	O-ring bearing cap (bolted bearing cap)	32225	1	1
	3+	O-ring bearing cap (threaded bearing cap)	32224	1	1
	13/23	Back-up piston and cylinder head	38115	6	12
3700 & 7500		SEAL MAINTENANCE KIT NO.		50280-1	50280-2
	14**	Piston seals (preloaded lipseal)	31766	2	4
	10	O-ring pinion	32220	2	2
	15	O-ring cylinder barrel O.D.	32029	2	4
	3+	O-ring bearing cap (bolted bearing cap)	32143	1	1
	3+	O-ring bearing cap (threaded bearing cap)	32229	1	1
	23	Back-up cylinder head	38124	2	4
24	O-ring cylinder head	32124	2	4	
15,000 & 30,000		SEAL MAINTENANCE KIT NO.		50307-1	50307-2
	14	O-ring piston	32328	2	4
	10	O-ring pinion	32332	2	2
	3	O-ring bearing cap	32240	1	1
	15	O-ring cylinder barrel O.D.	32036	2	4
	13	Back-up piston	38328	4	8
	23	Back-up cylinder head	38226	2	4
24	O-ring cylinder head	32226	2	4	
75,000 & 150,000		SEAL MAINTENANCE KIT NO.		50486-1	50486-2
	14	O-ring piston	32338	2	4
	10	O-ring pinion	32348	2	2
	3	O-ring bearing cap	32263	1	1
	15	O-ring cylinder barrel O.D.	32044	2	4
	13	Back-up piston	38338	6	12
	23	Back-up cylinder head	38236	2	4
24	O-ring cylinder head	32236	2	4	
300,000 & 600,000		SEAL MAINTENANCE KIT NO.		50560-1	50560-2
	14/24	O-ring piston and cylinder head	32435	4	8
	10	O-ring pinion	32431	2	2
	3	O-ring bearing cap	32268	1	1
	15	O-ring cylinder barrel O.D.	32261	2	4
	13/23	Back-up piston and cylinder head	38435	8	16

Each kit includes the quantities of seals indicated.

Part numbers shown are for seals made of BUNA-N COMPOUND.
Seals of other compounds are also available.

ALWAYS USE MODEL NUMBER AND SERIAL NUMBERS WHEN ORDERING PARTS.

* Refer to maintenance instructions FS 105 or FS 106

** Back-up rings, item 13, not required with preloaded lipseals.

+ O-rings included for both threaded and bolted design of bearing caps.

Subject to Change Without Prior Notice.